

## WORLD'S NO.1\* CPVC PLUMBING SYSTEMS





\*FlowGuard CPVC is No.1 based on the length of pipes installed.



## **ABOUT PRINCE**

## STATE-OF-THE-ART MANUFACTURING UNITS











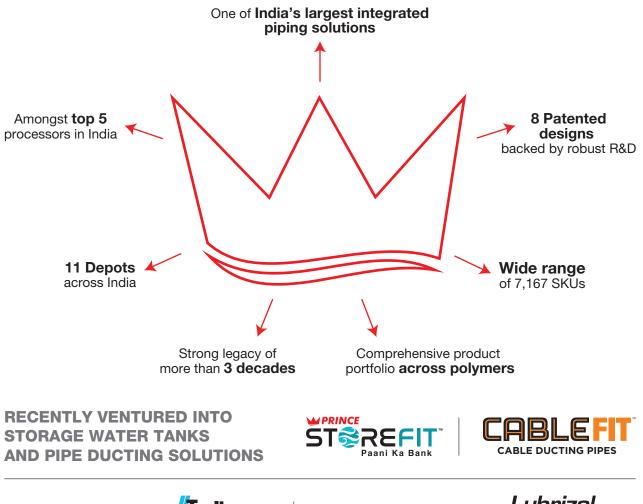








### **COMPANY OVERVIEW**



TECHNICAL COLLABORATION



PRODUCT COLLABORATION



World's largest manufacturers and also the inventors of CPVC compound



## **GLOBAL STANDARDS.** WORLD-CLASS PRODUCTS.

## **INTEGRATED PIPING & STORAGE SOLUTIONS**

#### **PLUMBING & INDUSTRIAL**

FLOWGUARD PLUS - CPVC Hot and Cold Potable Water Plumbing Systems EASYFIT - UPVC Plumbing Systems EASYFIT RE - Reclaim Piping Systems GREENFIT - PP-R Plumbing and Industrial Piping Systems BLUE GREENFIT - PP-R Industrial Piping Systems

#### SWR

ULTRAFIT - SWR Systems with World-class Seals SILENTFIT - Low-noise SWR Systems RAINFIT - Roofwater Systems

#### UNDERGROUND

CORFIT - Underground Double Wall Corrugated Pipes DRAINFIT - UPVC Underground Drainage Piping Systems FOAMFIT - Underground Drainage Piping Systems CABLEFIT - Cable Ducting Pipes DURAFIT - FRP Manhole and Chamber Covers

#### AGRI

AQUAFIT - Pressure & Non-pressure Agri Pipes & Fittings SAFEFIT - Borewell Systems

#### WATER TANK

STOREFIT - Water Tanks



## THE CPVC THAT'S GOING TO CHANGE PLUMBING FOREVER.

A technology by Lubrizol - the inventors and the world's largest manufacturers of CPVC compounds. A product by Prince Pipes - India's leading pipes and fittings brand. A combination that will change the way you look at plumbing forever. CPVC being the first choice globally for potable water applications, Flowguard Plus is undeniably one of the world's most preferred range of CPVC pipes and fittings. Known for approximately 50 years of life span and extreme temperature resistance, this world-class product now comes with 30 years of trust carried by the name Prince Pipes and Fittings Ltd.



FLOWGUARD is the registered mark of The Lubrizol Corporation. The Lubrizol Corporation is a Berkshire Hathaway Company.



# **THE 'PLUS' IN FLOWGUARD PLUS**

## **FEATURES**

#### No Corrosion, Leakage, Scaling and Pitting

Excellent corrosion resistance - prevents contamination, bad taste & odour and water discoloration. Unaffected by the low pH of water, coastal air or corrosive soils.

#### Lowest Bacterial Growth

FlowGuard Plus has lower bacterial growth than generic CPVC increasing the safety of water.



## **APPLICATIONS**



Indoor and outdoor installations of hot & cold water plumbing lines



For concealed, downtake & terrace looping Public utilities & swimming pools



Residential & commercial buildings



water heaters







#### Fire Retardant

Because of high LOI (Limiting Oxygen Index), it does not propagate fire or support combustion. Once the fire source (flame) is put off, it will self extinguish.

- Low flammability
- Low smoke generation
- Low toxicity

## **ADVANTAGES**



Prince FlowGuard Plus CPVC Pipes & Fittings are manufactured from Lubrizol's **NSF/ANSI** 14 certified TEMPRITE® 88619 TAN 311 & TEMPRITE® 88096 TAN 311 CPVC compounds respectively



The only brand to offer heat deflection temperature up to 110°C



High tensile and impact strength



Freedom from toxicity, odours and tastes



Low thermal expansion



UV resistant



25% Higher pressure bearing capacity at higher temperatures



Consistent product quality



Peace of mind assured

# CHOOSE BETTER. CHOOSE PRINCE FLOWGUARD PLUS.

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## **COMPETITIVE EDGE**

Today FlowGuard Plus is world's No. 1 CPVC, and the 'total number of pipes installed' is just one of the multiple factors. Here's a detailed comparison to help you choose wisely:

Factor	Prince FlowGuard Plus CPVC	Generic CPVC			
Compound credibility	Inventors of CPVC compound.	New and unproven.			
Assembly	Complete system of Prince FlowGuard Plus (Pipes, Fittings & Solvent Cements).	Different sources for making the system complete.			
Market reach	Highest number of projects in India.	Piggybacking the success of FlowGuard to capture market.			
Material strength	Withstands test duration of 4 hours (Sustained Pressure Test as per ASTM) assuring long life.	Fails before the test duration of 4 Hours, meaning higher probability of failure.			
Durability	No cracks or damage observed, ensuring better quality of compound.	Gets damaged easily, questionable quality of compound.			
Pressure rating	Higher HDB compounds result in 25% higher pressure rating at elevated temperatures.	Normal compound means no additional pressure rating.			
Quality consistency	Finished products manufactured exclusively by our global network of select manufacturing partners to ensure product quality and consistency.	Multiple manufacturers. Raw material from different sources.			
Popularity	All top ten national builders specify our technology by name. Leader in testing and code acceptance efforts.	No national specification. Limited code support.			
Standard	All compounds and finished goods produced to one standard. Quality Assurance Program helps ensure that only the highest quality CPVC finished goods are delivered to the marketplace.	Multiple formulation processes from raw material to the finished product.			
Safety	Product manufactured with a safety factor of 2.0. Designed & manufactured for a service life of 50 years (Time Tested).	No history of the product & no mention of safety factor by manufacturers.			

## **PIPE DERATING FACTOR**

Prince FlowGuard Plus CPVC Plumbing Systems' ability to perform even at increased temperatures gives them a better derating factor. Another reason why FlowGuard Plus CPVC Plumbing Systems come with a promise of 50 years of life.

Working Te	emperature	Pipe Derating Factor				
°F	°C	FlowGuard <sup>®</sup> Plus	Generic CPVC			
73-80	23-27	1.00	1.00			
90	32	0.91	0.91			
100	38	0.83	0.82			
120	49	0.70	0.65			
140	60	0.57	0.50			
160	71	0.44	0.40			
180	82	0.31	0.25			

# **TECHNICALLY SUPERIOR**







## **PRODUCT RANGE**

• Pipes: 1/2 to 10 inches • Fittings: 1/2 to 6 inches

### **STANDARDS**

		Pipes		Fittings				
Size (inches)	Class	Standard	End Connection	Size (inches)	Class	Standard	End Connection	
1/2 - 2	SDR 11	IS 15778	Solvent Cement Joint	1/2 - 2	SDR 11	ASTM D 2846	Solvent cement	
1/2 - 2	SDR 13.5	IS 15778		2 ½ - 4	SCH 80	ASTM F 439	<ul><li>Sockets joint.</li><li>For transition joints,</li></ul>	
2 ½ - 10	SCH - 40	ASTM F 441		6	SCH 40	ASTM F 438	fittings with plastic threads & metal	
2 ½ - 10	SCH - 80	ASTM F 441		-	-	-	threaded inserts.	

## **PIPE DIMENSIONS**

FlowGuard Plus CPVC has 25% higher pressure bearing capacity at higher temperatures (Up to 2" & at 60°C)

Nomin	Nominal Bore		Outside		SDR-11				SDR-13.5			
Nominal Bore		Diameter		Wall Thickness		Working Pressure		Wall Thickness		Working Pressure		
		Min	Max	Min	Max	At 27°C	At 82°C	Min	Max	At 27°C	At 82°C	
(mm)	(inches)	(mm)	(mm)	(mm)	(mm)	(kg/cm²)	(kg/cm²)	(mm)	(mm)	(kg/cm²)	(kg/cm²)	
15	1/2	15.80	16.00	1.70*	2.20*	28.14	6.93	1.40*	1.90*	22.22	5.62	
20	3/4	22.10	22.30	2.00	2.50	28.14	6.93	1.70	2.20	22.22	5.62	
25	1	28.50	28.70	2.60	3.10	28.14	6.93	2.10	2.60	22.22	5.62	
32	1 1⁄4	34.80	35.00	3.20	3.70	28.14	6.93	2.60	3.10	22.22	5.62	
40	1 ½	41.20	41.40	3.80	4.30	28.14	6.93	3.10	3.60	22.22	5.62	
50	2	53.90	54.10	4.90	5.50	28.14	6.93	4.00	4.60	22.22	5.62	

Nominal Bore		Outside	Schedule 40				Schedule 80			
		Diameter	Wall Thickness		Working Pressure		Wall Thickness		Working Pressure	
			Min	Max	At 27°C	At 27°C At 82°C		Max	At 27°C	At 82°C
(mm)	(inches)	(mm)	(mm)	(mm)	(kg/cm²)	(kg/cm²)	(mm)	(mm)	(kg/cm²)	(kg/cm²)
65	2 1⁄2	73.00 (+/- 0.18)	5.16	5.77	21.10	5.30	7.01	7.85	29.57	7.34
80	3	88.90 (+/- 0.20)	5.49	6.15	18.25	4.58	7.62	8.53	26.00	6.32
100	4	114.30 (+/- 0.23)	6.02	6.73	15.49	3.87	8.56	9.58	22.53	5.60
150	6	168.30 (+/- 0.28)	7.11	7.97	12.64	3.16	10.97	12.29	19.68	4.89
200	8	219.10 (+/- 0.38)	8.18	9.17	11.21	2.85	12.70	14.22	17.54	4.18
250	10	273.10 (+/- 0.38)	9.27	10.39	9.89	2.44	15.06	16.86	16.21	3.87

Note:

• Dimensions with '\*' are not a function of SDR

• Fittings are suitable for corresponding pipe pressure ratings

## WORLD'S FIRST CPVC CEMENT WITH 3-YEAR SHELF LIFE

PRINCE PIPES IN ASSOCIATION WITH E-Z WELD, WORLD LEADERS IN SOLVENT CEMENTS, BRING TO YOU THE BEST-IN-CLASS ADHESIVE. THIS SOLVENT CEMENT IS FAST-SETTING, MAKING THE INSTALLATION PROCESS QUICK AND EASY.



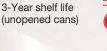
World's best resin from Lubrizol manufactured exclusively for FlowGuard Plus



Adherence to the parameters of ASTM D2846 and F493



Sets faster resulting in quicker installation





For copper tube size CPVC hot and cold potable water pipe & fittings

up to 2" Dia (50 mm) interference fit

NSF certified for solvent cement only









### **PRINCE PIPES AND FITTINGS LIMITED**

Mfg. & Exporters of UPVC, CPVC, PPR & HDPE Pipes, Fittings, Valves & Water Tanks



www.princepipes.com



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